



# SAFETY DATA SHEET

## 1. Identification

<b>Product identifier</b>	<b>PC 2000 HFO- Part B Polyol - Closed Cell</b>
<b>Other means of identification</b>	
<b>Product code</b>	PC 20-XX-55 (*XX - identifies reactivity)
<b>Recommended use</b>	Component for the manufacture of polyurethane insulation.
<b>Recommended restrictions</b>	For professional use only. Uses other than the recommended use.
<b>Manufacturer information</b>	
<b>Manufactured by</b>	PolyCon LLC
<b>Address</b>	1755 Transcentral Court, Ste. 400 Houston, TX 77032
<b>Website</b>	www.polyconspf.com
<b>Email</b>	safety@polyconspf.com
<b>Telephone Number</b>	(855) 721-3626
<b>Emergency Telephone Number</b>	For Chemical Emergency, Spill, Leak, Fire, Exposure, or Incident:  CHEMTREC within USA: 1-800-424-9300

## 2. Hazard(s) identification

<b>Physical hazards</b>	Not classified.	
<b>Health hazards</b>	Acute toxicity, oral	Category 4
	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 1
	Sensitization, skin	Category 1
	Reproductive toxicity	Category 2
	Specific target organ toxicity, repeated exposure	Category 2 (kidney)
<b>Environmental hazards</b>	Hazardous to the aquatic environment, acute hazard	Category 3
	Hazardous to the aquatic environment, long-term hazard	Category 3
<b>OSHA defined hazards</b>	Not classified.	

### Label elements



<b>Signal word</b>	Danger
<b>Hazard statement</b>	Harmful if swallowed. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage. Suspected of damaging fertility or the unborn child. May cause damage to organs (kidney) through prolonged or repeated exposure. Harmful to aquatic life with long lasting effects.
<b>Precautionary statement</b>	
<b>Prevention</b>	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe mist/vapors. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/protective clothing/eye

<b>Response</b>	protection/face protection. If swallowed: Call a poison center/doctor if you feel unwell. Rinse mouth. If on skin: Wash with plenty of water. Immediately call a poison center/doctor. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.
<b>Storage</b>	Store locked up.
<b>Disposal</b>	Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Hazard(s) not otherwise classified (HNOC)</b>	None known.
<b>Supplemental information</b>	None.

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	CAS number	%
Diethylene glycol	111-46-6	10 - 15
4-Nonylphenol branched, ethoxylated	127087-87-0	1 - 5
Tris(2-chloro-1-methylethyl) Phosphate	13674-84-5	1 - 5
Ethylene glycol	107-21-1	0.5 - 1.5
dimethyltin bis(ethylhexyl mercaptoacetate)	57583-35-4	0.1 - 0.5

<b>Composition comments</b>	All concentrations are in percent by weight unless otherwise indicated. Components not listed are either non-hazardous or are below reportable limits.
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### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
<b>Ingestion</b>	Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.
<b>Most important symptoms/effects, acute and delayed</b>	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash. Edema. Prolonged exposure may cause chronic effects.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed such as: Carbon oxides. Nitrogen oxides.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Prevent product from entering drains.  Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.  Small Spills: Absorb spillage with suitable absorbent material. Clean surface thoroughly to remove residual contamination.  Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe mist/vapors. Do not get this material in contact with eyes. Do not taste or swallow. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Observe good industrial hygiene practices. Persons susceptible to allergic reactions should not handle this product.
Conditions for safe storage, including any incompatibilities	Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Permissible Exposure Limits (PEL) for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
dimethyltin bis(ethylhexyl mercaptoacetate) (CAS 57583-35-4)	PEL	0.1 mg/m3

US. ACGIH Threshold Limit Values (TLV)

Components	Type	Value	Form
dimethyltin bis(ethylhexyl mercaptoacetate) (CAS 57583-35-4)	STEL	0.2 mg/m3	
	TWA	0.1 mg/m3	
Ethylene glycol (CAS 107-21-1)	STEL	10 mg/m3	Aerosol, inhalable.
	TWA	50 ppm	Vapor fraction
		25 ppm	Vapor fraction

NIOSH. Immediately Dangerous to Life or Health (IDLH) Values, as amended

Components	Type	Value
dimethyltin bis(ethylhexyl mercaptoacetate) (CAS 57583-35-4)	IDLH	25 mg/m3

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
dimethyltin bis(ethylhexyl mercaptoacetate) (CAS 57583-35-4)	TWA	0.1 mg/m3

**US. OARS. Workplace Environmental Exposure Level (WEEL) Guide**

Components	Type	Value
Diethylene glycol (CAS 111-46-6)	TWA	10 mg/m3

**Biological limit values** No biological exposure limits noted for the ingredient(s).

**Exposure guidelines****US - California OELs: Skin designation**

dimethyltin bis(ethylhexyl mercaptoacetate)  
(CAS 57583-35-4) Can be absorbed through the skin.

**US - Minnesota Haz Subs: Skin designation applies**

dimethyltin bis(ethylhexyl mercaptoacetate)  
(CAS 57583-35-4) Skin designation applies.

**US - Tennessee OELs: Skin designation**

dimethyltin bis(ethylhexyl mercaptoacetate)  
(CAS 57583-35-4) Can be absorbed through the skin.

**US ACGIH Threshold Limit Values: Skin designation**

dimethyltin bis(ethylhexyl mercaptoacetate)  
(CAS 57583-35-4) Danger of cutaneous absorption

**US. NIOSH: Pocket Guide to Chemical Hazards**

dimethyltin bis(ethylhexyl mercaptoacetate)  
(CAS 57583-35-4) Can be absorbed through the skin.

**Appropriate engineering controls**

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection** Wear approved chemical safety goggles. Face shield is recommended.

**Skin protection**

**Hand protection** Wear appropriate chemical resistant gloves. Examples of preferred glove barrier materials include: Butyl rubber. Nitrile butyl rubber (NBR). Neoprene. Suitable gloves can be recommended by the glove supplier.

**Skin protection**

**Other** Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

**Respiratory protection**

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Chemical respirator with organic vapor cartridge and full facepiece.

**Thermal hazards**

Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**

Observe any medical surveillance requirements. Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

**9. Physical and chemical properties****Appearance**

**Physical state** Liquid.

**Form** Slightly viscous liquid.

**Color** Light brown.

**Odor** Amine.

**Odor threshold** Not available.

**pH** 10

**Melting point/freezing point** Not determined.

**Initial boiling point and boiling range** Not determined.

**Flash point** > 200 °F (> 93.33 °C) Closed Cup

Evaporation rate	Not determined.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	Not determined.
Explosive limit - upper (%)	Not determined.
Vapor pressure	Not determined.
Vapor density	Not determined.
Relative density	1.23 (77 °F (25 °C))
Solubility(ies)	
Solubility (water)	Slightly soluble.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not determined.
Decomposition temperature	Not determined.
Viscosity	569 cps (77 °F (25 °C))
Other information	
Density	10.26 lb/gal (77 °F (25 °C))
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents. Isocyanates.
Hazardous decomposition products	No hazardous decomposition products are known. In the event of fire: See Section 5.

11. Toxicological information

Information on likely routes of exposure		
Inhalation	Prolonged inhalation may be harmful.	
Skin contact	Causes skin irritation. May cause an allergic skin reaction.	
Eye contact	Causes serious eye irritation.	
Ingestion	Harmful if swallowed.	
Symptoms related to the physical, chemical and toxicological characteristics	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash. Edema.	
Information on toxicological effects		
Acute toxicity	Harmful if swallowed.	
Components	Species	Test Results
1,2-Benzenedicarboxylic acid, 3,4,5,6-tetrabromo-, mixed esters with diethylene glycol and propylene glycol (CAS 77098-07-8)		
<u>Acute</u>		
<b>Dermal</b>		
LD50	Rabbit	> 20000 mg/kg
<b>Inhalation</b>		
<i>Vapor</i>		
LC50	Rat	> 0.008 mg/l
<b>Oral</b>		
LD50	Rat	> 10000 mg/kg

Components	Species	Test Results
Diethylene glycol (CAS 111-46-6)		
<u>Acute</u>		
<b>Dermal</b>		
LD50	Rabbit	11890 mg/kg
Ethylene glycol (CAS 107-21-1)		
<u>Acute</u>		
<b>Dermal</b>		
LD50	Rabbit	9530 mg/kg
<b>Skin corrosion/irritation</b>	Causes skin irritation.	
<b>Serious eye damage/eye irritation</b>	Causes serious eye irritation.	
<b>Respiratory or skin sensitization</b>		
<b>Respiratory sensitization</b>	Not a respiratory sensitizer.	
<b>Skin sensitization</b>	May cause an allergic skin reaction.	
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
<b>Carcinogenicity</b>	Not classifiable as to carcinogenicity to humans.	
<b>IARC Monographs. Overall Evaluation of Carcinogenicity</b>		
Not listed.		
<b>NTP Report on Carcinogens</b>		
Not listed.		
<b>OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)</b>		
Not listed.		
<b>Reproductive toxicity</b>	Suspected of damaging fertility or the unborn child.	
<b>Specific target organ toxicity - single exposure</b>	Not classified.	
<b>Specific target organ toxicity - repeated exposure</b>	May cause damage to organs (kidney) through prolonged or repeated exposure.	
<b>Aspiration hazard</b>	Not an aspiration hazard.	
<b>Chronic effects</b>	Prolonged inhalation may be harmful. May cause damage to organs through prolonged or repeated exposure.	

## 12. Ecological information

Ecotoxicity		Harmful to aquatic life with long lasting effects.	
Components		Species	Test Results
1,2-Benzenedicarboxylic acid, 3,4,5,6-tetrabromo-, mixed esters with diethylene glycol and propylene glycol (CAS 77098-07-8)			
Aquatic			
Acute			
Fish	LC50	Lepomis macrochirus	12 mg/l, 96 hours
Ethylene glycol (CAS 107-21-1)			
Aquatic			
Acute			
Crustacea	EC50	Ceriodaphnia dubia	10000 mg/l, 48 Hours
Fish	LC50	Oncorhynchus mykiss	24591 mg/l, 96 Hours
Chronic			
Crustacea	NOEC	Ceriodaphnia dubia	3469 mg/l, 7 days
Fish	NOEC	Oncorhynchus mykiss	14692 mg/l, 12 days
Persistence and degradability	No data is available on the degradability of this product.		
Bioaccumulative potential	No data available for this product.		
Partition coefficient n-octanol / water (log Kow)			
Diethylene glycol (CAS 111-46-6)		-1.47	
Ethylene glycol (CAS 107-21-1)		-1.36	

**Mobility in soil** No data available.

**Other adverse effects** No data available.

### 13. Disposal considerations

**Disposal instructions** Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

**Local disposal regulations** Dispose in accordance with all applicable regulations.

**Hazardous waste code** The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues / unused products** Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner.

**Contaminated packaging** Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

### 14. Transport information

**DOT**

Not regulated as dangerous goods.

**IATA**

Not regulated as dangerous goods.

**IMDG**

Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not established.

### 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

**TSCA Chemical Action Plans, Chemicals of Concern**

4-Nonylphenol branched, ethoxylated  
(CAS 127087-87-0)

Nonylphenol (NP) and Nonylphenol Ethoxylates (NPEs) Action Plan

**CERCLA Hazardous Substance List (40 CFR 302.4)**

Ethylene glycol (CAS 107-21-1)

Listed.

**SARA 304 Emergency release notification**

Not regulated.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)**

Not listed.

**Toxic Substances Control Act (TSCA)**

All components of the mixture on the TSCA 8(b) inventory are designated "active".

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

**SARA 302 Extremely hazardous substance**

Not listed.

**SARA 311/312 Hazardous chemical**

Yes

**Classified hazard categories**

Acute toxicity (any route of exposure)  
Skin corrosion or irritation  
Serious eye damage or eye irritation  
Respiratory or skin sensitization  
Reproductive toxicity  
Specific target organ toxicity (single or repeated exposure)

**SARA 313 (TRI reporting)**

Chemical name	CAS number	% by wt.
4-Nonylphenol branched, ethoxylated	127087-87-0	1 - 5
Ethylene glycol	107-21-1	0.5 - 1.5

**US federal regulations**

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

**TSCA Chemical Action Plans, Chemicals of Concern**

4-Nonylphenol branched, ethoxylated  
(CAS 127087-87-0)

Nonylphenol (NP) and Nonylphenol Ethoxylates (NPEs) Action Plan

**CERCLA Hazardous Substance List (40 CFR 302.4)**

Ethylene glycol (CAS 107-21-1)

Listed.

**SARA 304 Emergency release notification**

Not regulated.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)**

Not listed.

**Toxic Substances Control Act (TSCA)**

All components of the mixture on the TSCA 8(b) inventory are designated "active".

**Superfund Amendments and Reauthorization Act of 1986 (SARA)****SARA 302 Extremely hazardous substance**

Not listed.

**SARA 311/312 Hazardous chemical**

Yes

**Classified hazard categories**

Acute toxicity (any route of exposure)  
Skin corrosion or irritation  
Serious eye damage or eye irritation  
Respiratory or skin sensitization  
Reproductive toxicity  
Specific target organ toxicity (single or repeated exposure)

**SARA 313 (TRI reporting)**

Chemical name	CAS number	% by wt.
4-Nonylphenol branched, ethoxylated	127087-87-0	1 - 5
Ethylene glycol	107-21-1	0.5 - 1.5

**Other federal regulations****Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Ethylene glycol (CAS 107-21-1)

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

Not regulated.

**Safe Drinking Water Act (SDWA)**

Contains component(s) regulated under the Safe Drinking Water Act.

**US state regulations****US. Massachusetts RTK - Substance List**

Ethylene glycol (CAS 107-21-1)

**US. New Jersey Worker and Community Right-to-Know Act**

4-Nonylphenol branched, ethoxylated (CAS 127087-87-0)

Ethylene glycol (CAS 107-21-1)

**US. Pennsylvania Worker and Community Right-to-Know Law**

Diethylene glycol (CAS 111-46-6)

Ethylene glycol (CAS 107-21-1)

**US. Rhode Island RTK**

Diethylene glycol (CAS 111-46-6)

dimethyltin bis(ethylhexyl mercaptoacetate) (CAS 57583-35-4)

Ethylene glycol (CAS 107-21-1)

**California Proposition 65**

**WARNING:** This product can expose you to chemicals including Ethylene Oxide and 1,4-Dioxane, which are known to the State of California to cause cancer, and Ethylene Oxide and Ethylene glycol, which are known to the State of California to cause birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

**California Proposition 65 - CRT: Listed date/Carcinogenic substance**

1,4-Dioxane (CAS 123-91-1)

Listed: January 1, 1988



Ethylene Oxide (CAS 75-21-8) Listed: July 1, 1987  
**California Proposition 65 - CRT: Listed date/Developmental toxin**

Ethylene glycol (CAS 107-21-1) Listed: June 19, 2015  
Ethylene Oxide (CAS 75-21-8) Listed: August 7, 2009

**California Proposition 65 - CRT: Listed date/Female reproductive toxin**

Ethylene Oxide (CAS 75-21-8) Listed: February 27, 1987

**California Proposition 65 - CRT: Listed date/Male reproductive toxin**

Ethylene Oxide (CAS 75-21-8) Listed: August 7, 2009

**US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))**

4-Nonylphenol branched, ethoxylated (CAS 127087-87-0)

Ethylene glycol (CAS 107-21-1)

Tris(2-chloro-1-methylethyl) Phosphate (CAS 13674-84-5)

United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory

Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information, including date of preparation or last revision

**Issue date** 12-JUNE-2024

**Revision date** -

**Version #** 01

**HMIS® ratings** Health: 3\*  
Flammability: 0  
Physical hazard: 0

**Disclaimer** PolyCon LLC cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.